

Letter Lok 4000

Versatile design and unsurpassed features will reduce your channel letter fastening costs.

- 25" throat
- Fast cycle times
- Clinch up to 10" deep letters
- Large table 30" x 60"
- UL recognized tooling*
- Simple tool adjustment
- Air powered

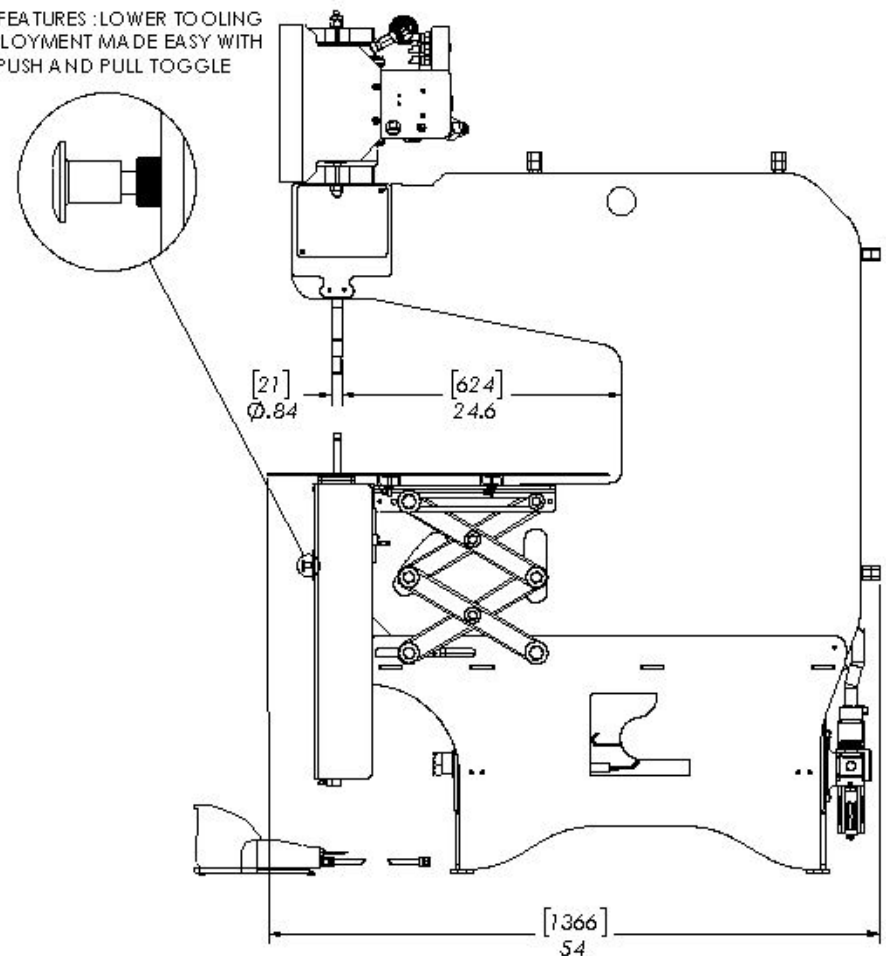
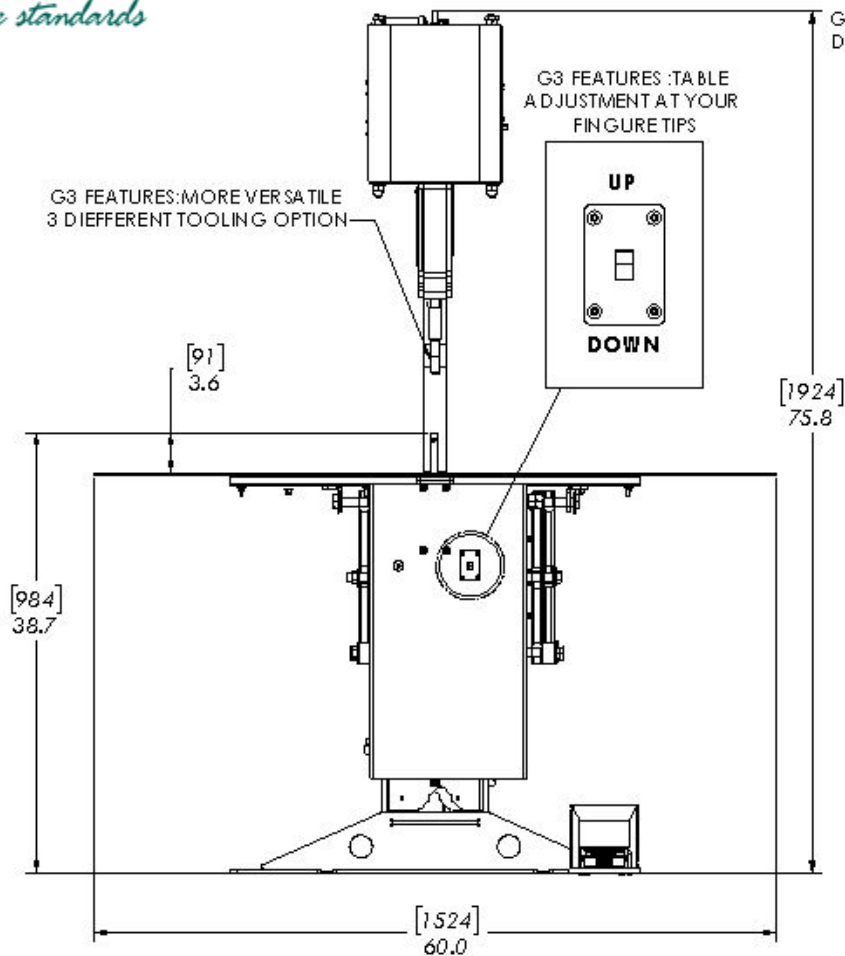
When you combine all the features, benefits and quality, the Letter Lok 4000 sets the standard for the channel letter industry.

*Norlok tooling components MP70001, MP70002 & MP70010. This is standard in all Letter Lok 4000 machines

INNOVATIONS IN ENGINEERING

LetterLok 4000 G3

Specifically designed for making channel letters, the **LetterLok 4000** has a wide and expanding selection of tooling to meet the modern materials.



Material	Joined With	Net Max Thickness	Net Min Thickness
Aluminum	Clinch/SPR	0.160" / 4mm *	0.048" / 2.00mm
TPO	SPR	Contact Norlok	
Galvanized Steel	Clinch/SPR	0.120" / 3.8mm *	.030" / 0.50mm
Aluminum Composite	SPR	Contact Norlok	

* Self Piercing Rivets (SPR) are sold by Norlok. SPR can join thicker material and produce stronger bonds compared to clinch

Stroke:	1/4" [6mm] operating 8" [200mm] low pressure opening
Throat:	25" [635mm]
Max Letter Height:	8" [200mm] (10" [254mm] option available)
Table:	30" deep x 60" wide [760 x 1520 mm]
Cycle Speed:	80 CPM
Air Requirements:	70-100psi [5-6.8 bar] Approx 0.8 cu ft free air per cycle