

## The Heavy Duty Surelok III

Introducing the new Heavy Duty Surelok III

### Superior features include

- 25" throat
- Fasten material from 24 gauge up to 10 gauge
- High speed air over oil booster
- 30 – 40 cycles per minute
- Air powered, uses standard shop air
- 2" (50mm) stroke
- Uses standard 110V
- Simple foot pedal operation

The new Heavy Duty Surelok III combines, speed, quality and efficiency while providing the power needed to fasten up to 10 gauge material.



**INNOVATIONS IN ENGINEERING**

## **SPECIFICATIONS – Heavy Duty Surelok III**

**Press Design:** Optimized 3" steel "C" frame.

**Features:** 24v High speed smart controls  
Air over oil intensifier unit  
Single foot pedal

**Stroke:** 2 "

**Throat:** 25"

**Work Height:** 44"

**Upper Tooling:** Modular quick-change punch  
Hardened steel punch stripper

**Lower Tooling:** Adjustable die holder  
Standard HD die

**Capacity:** MAX: Two ply 0.138" mild steel.  
MIN: Two ply 0.028" mild steel.

**Cycle speed:** 30-35 cycles/minute  
100% duty cycle

**Air Requirements:** 80psi (recommended)  
Approx. 0.6 cu ft free air per cycle.  
(5 HP @ 60 cycles per minute)

